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浙江乾麟缝制设备有限公司

ZHEJIANG CHEERING SEWING MACHINE CO.,LTD.

改变了传统手提式圆刀裁剪机
机械结构一个世纪不变的历史



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国家高新技术企业 / 浙江省隐形冠军企业
浙江省绿色企业 / 诚信企业 / 丽水市政府质量获奖企业



国家3C强制认证



欧盟CE认证



产品质量检测



知识产品专利保护



中国节能认证
CHINA CERTIFICATE FOR ENERGY
CONSERVATION PRODUCT

公司简介

浙江乾麟缝制设备有限公司始创于1993年，专业从事各类高效电动工具、高扭矩、高功率密度特种电机，缝制机械等产品的研发、制造及服务。公司产品远销美国、中东、南美、南非、东南亚等50多个国家和地区，深受好评。

目前公司占地60余亩，员工200多人，是丽水市第一批国家高新技术企业、浙江省隐形冠军企业、浙江省绿色企业。公司建有省级高新技术企业研发中心、博士后工作站、浙江省高技能人才创新工作室、丽水市重点实验室等创新服务平台。公司技术研发团队经过几十年对电机的研究探索，建立了一支在电机领域有扎实理论基础和产品实现能力的技术研发团队，其中多项成果属于国际领跑或并跑水平，替代进口，填补国内空白，产品为自主研发，拥有完全自主知识产权。

近年来，公司承担了多项国家、省级、国防科工攻关项目，被确定为行业隐形冠军，取得专利90余项（发明专利6项），软件著作权10余项，核心刊物发表技术论文5篇，主持制定“浙江制造”先进性标准四项。

COMPANY PROFILE

Zhejiang Cheering Sewing Machine Co., Ltd. was founded in 1993. It specializes in the research and development, manufacturing and service of various high-efficiency electric tools, high torque, high power density special motors, sewing machinery and other products.

Products are exported to more than 50 countries and regions such as the United States, the Middle East, South America, South Africa and South-east Asia, and are well received.

The company covers an area of more than 40000 square metres and has more than 200 employees. It is the first batch of national high-tech enterprises in Lishui City, an invisible champion enterprise and a green enterprise in Zhejiang Province. The company has built provincial high-tech enterprise research and development centers, postdoctoral workstations, Zhejiang high-skilled talent innovation studios, Lishui key laboratories and other innovative service platforms.

In recent years, the company has undertaken a number of national, provincial and national defense science and engineering projects, and has been identified as an invisible champion in the industry, obtaining more than 90 patents (6 invention patents), more than 10 software copyrights, 5 technical papers published in core journals, and presided over the formulation of four advanced standards for "Made in Zhejiang"



伺服直驱裁剪机

DIRECT DRIVE SERVO CUTTING MACHINE

改变了传统手提式圆刀裁剪机机械结构一个世纪不变的历史!
节能—无蜗轮蜗杆、空载耗电仅为3.5W、平均综合节能80%以上。

Energy conservation – no worm and worm-gear, no-load power consumption of only 3.5W, comprehensive energy saving more than 80%

环保—低噪音(60dB以下), 无传动油脂造成裁剪材料的污染。

Safety— no carbon brush spark, eliminate fire hazards.

轻便—整机重量1.1KG, 比传统同型号的机器轻60%, 体积小50%

Light – the weight is 1.1KGS, 60% lighter than the traditional model of machine, small volume by 50%.

耐用—直驱式无齿轮传动, 机器的寿命大幅提升

Durable— direct drive gear transmission, the life of the machine increased substantially.



人性化设计

HUMANIZED DESIGN



发明专利产品·自主研发产品

▶ 发明专利号: ZL 2012 1 0146994.9	▶ 外观设计专利号: ZL 2011 3 0331786.2
▶ 实用新型专利号: ZL 2012 2 0213364.4	▶ 外观设计专利号: ZL 2012 3 0001696.1
▶ 实用新型专利号: ZL 2012 2 0199946.1	▶ 外观设计专利号: ZL 2017 3 0490799.1
▶ 实用新型专利号: ZL 2012 2 0256438.2	▶ 外观设计专利号: ZL 2012 3 0153696.3
▶ 实用新型专利号: ZL 2013 2 0011142.9	▶ 软件著作权登记号: 2015 SR061918

参数表/Parameters

型号 Model	电压 Voltage	输入功率 Input	刀片尺寸 Blade Size	裁剪高度 Cut Thickness	转速 Speed	毛净重 (kg) G.W/N.W
RCS-100	AC 220V±20%	3.6-200W	100mm	27mm	950/1100/1250/1400/1550 Adjustable-speed	1.5/1.1
	AC 110V±20%					
RCS-110	AC 220V±20%	3.6-250W	110mm	32mm	950/1100/1250/1400/1550 Adjustable-speed	1.55/1.15
	AC 110V±20%					
RCS-125	AC 220V±20%	3.6-300W	125mm	40mm	950/1100/1250/1400/1550 Adjustable-speed	1.7/1.3
	AC 110V±20%					

伺服直驱裁剪机

DIRECT DRIVE SERVO CUTTING MACHINE

采用内嵌式电池供电，续航能力强，一次充电可连续工作2.5小时。

With built-in battery power supply, the battery life is strong, one charge can work for 2.5 hours continuously.



发明专利产品·自主研发产品

▶ 发明专利号: ZL 2012 1 0146994.9

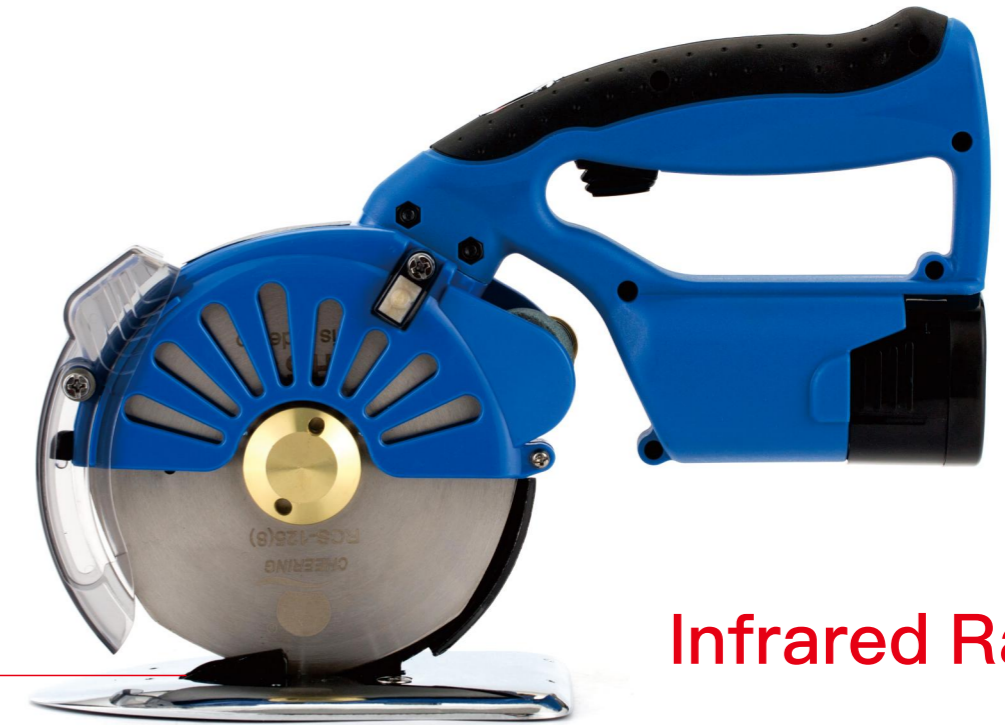
▶ 实用新型专利号: ZL 2017 2 1324812.7

▶ 实用新型专利号: ZL 2017 2 1324839.6

▶ 外观新型专利号: ZL 2017 3 0490229.2

锂电池款

LITHIUM BATTERY MODEL



Infrared Ray

参数表/Parameters

型号 Model	电压 Voltage	输入功率 Input	刀片尺寸 Blade Size	裁剪高度 Cut Thickness	转速 Speed	毛净重 (kg) G.W/N.W
RCS-100B	DC 14.8V	3.6-150W	100mm	27mm	800/950/1100/1250/1400 Adjustable-speed	1.7/1.3
RCS-110B	DC 14.8V	3.6-150W	110mm	32mm		1.75/1.35
RCS-125B	DC 14.8V	3.6-180W	125mm	40mm		1.9/1.6

手提式裁剪机

PORTABLE CUTTING MACHINE



发明专利产品·自主研发产品

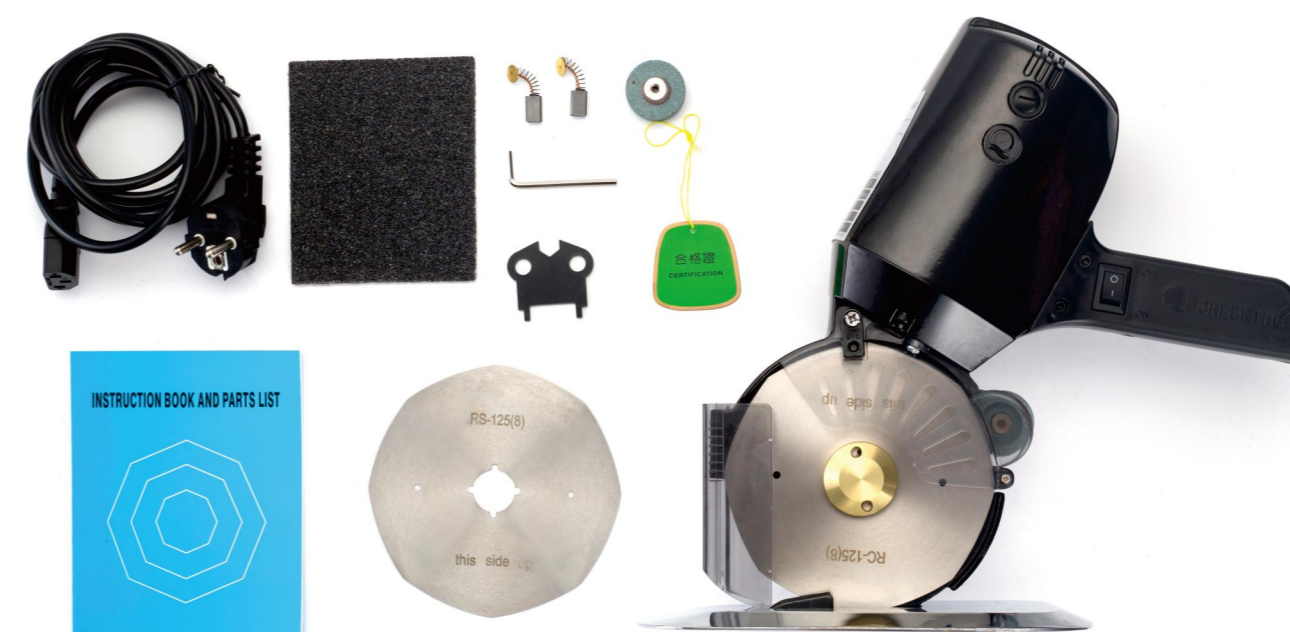
▶ 实用新型专利号:ZL 2004 20023308.X

主要特点

MAIN CHARACTERISTICS

噪声低 / 扭矩大 / 刀片运转稳定 / 蜗轮蜗杆耐用 / 裁剪给力

Low noise / Large torque / The blade stable running / Worm and worm gear endurance / Cutting smooth



参数表/Parameters

型号 Model	电压 Voltage	输入功率 Input	刀片尺寸 Blade Size	裁剪高度 Cut Thickness	净重 N.W
RC-100	AC 220V±20%	250W	100mm	27mm	2.9kg
	AC 110V±20%				
RC-110	AC 220V±20%	250W	110mm	32mm	3.0kg
	AC 110V±20%				
RC-125	AC 220V±20%	350W	125mm	40mm	3.5kg
	AC 110V±20%				

手持式裁剪机

HAND-HELD CUTTING MACHINE



参数表/Parameters

型号 Model	充电电压 Charging Voltage	电池电压 Battery Voltage	输出功率 Output	空载转速 No-load Speed	电池容量 Battery Capacity	充电时间 Charging Time	裁剪高度 Cut Thickness
SC-15	100-240V 50/60Hz	3.7V	5-35W	6000r/min	4000mAh	180 mins	15mm

立式裁剪机

VERTICAL CUTTING MACHINE

概述/Summary

具有集中润滑，切口平直，且能作小曲率半径曲线裁剪，低噪音，运转平稳，操作简便，高效率，自动麻刀，采用大功率电动机等特点，是服装行业最理想的裁剪工具

It focus on the lubrication, cut straight, soft noise, running stably, operate easily, high efficiency, mill automatically, adopt high power motor, which is the best choice in the garments area.



分体式无刷伺服电机 BRUSHLESS SERVO MOTOR

中国节能认证产品

China Certificate For Energy Conservation Product

国家一级能效产品，能效比高达87%

National Level of Energy Efficiency Products, Energy Efficiency is as high as 87%



发明专利产品·自主研发产品

▶ 外观设计专利号: ZL200930142651.4

▶ 软件著作权登记号: 2006 SR01542

主要特点

MAIN CHARACTERISTICS

体积更小 / 重量更轻 / 动作更强劲 / 智能控制

Smaller Volume / Lighter Weight / More Stronger / Intelligent Control

低噪音，低振动，低功耗

Low noise, low vibration, low power consumption

供选件 Select parts



内置式定位器
Build-in positioner



外置式定位器
External positioner



参数表/Parameters

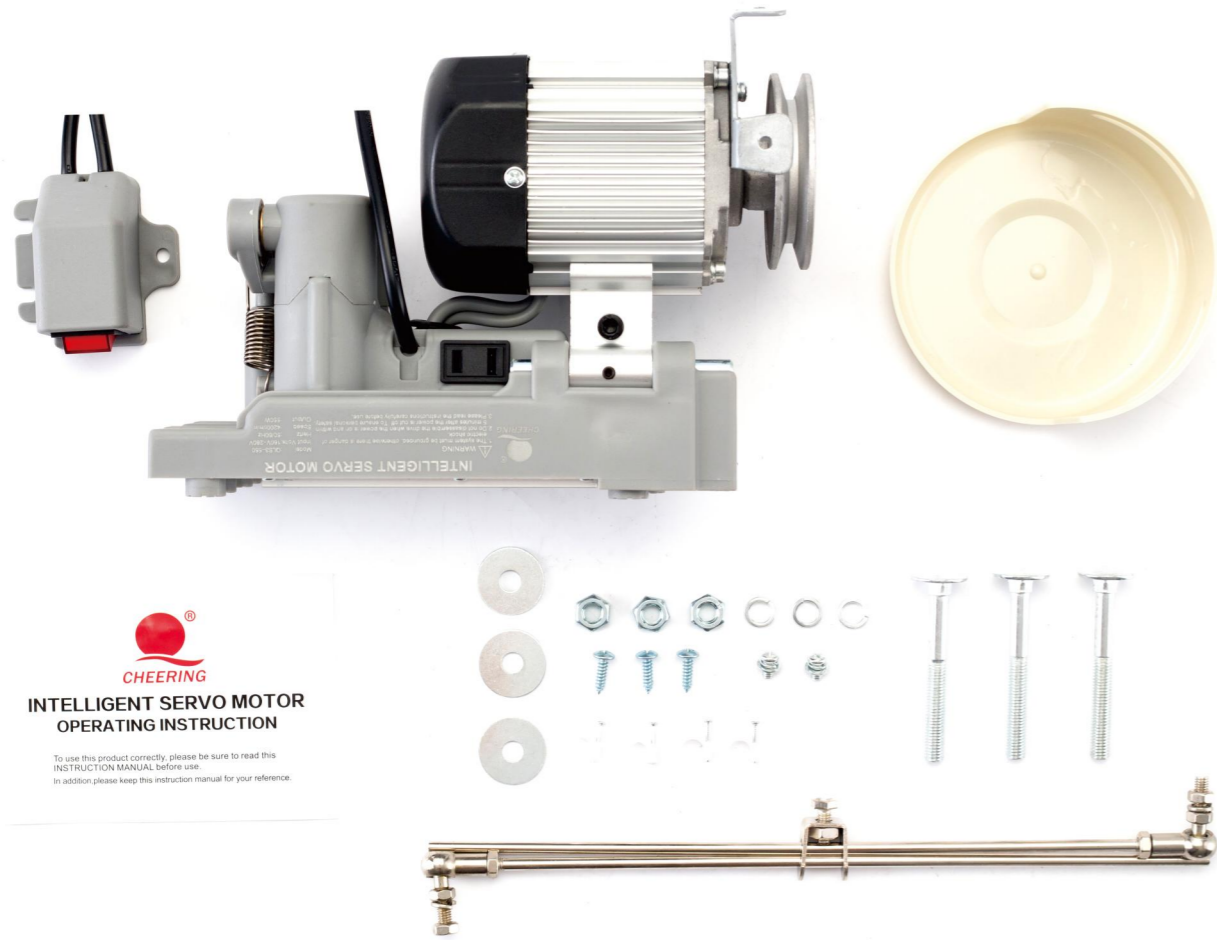
型号 Model	电压(V) Voltage	电流 (A) Current	频率(Hz) Frequency	转速(RPM) Speed	额定功率(W) Power	毛净重 (kg) G.W/N.W
QLS-22-550S	AC 220V±20%	0-3.5	50/60	0-4200	550	5.5/5
QLS-11-550S	AC 110V±20%	0-7				
QLS-22-800S	AC 220V±20%	0-4.5	50/60	0-4200	800	6/5.5
QLS-11-800S	AC 110V±20%	0-9				
QLS-22-1500S	AC 220V±20%	0-9	50/60	0-2500	1500	7.5/7

一体式无刷伺服电机

INTEGRATED BRUSHLESS SERVO MOTOR

安装方便 快速省时

Easy to install, fast and time-saving



参数表/Parameters

型号 Model	电压(V) Voltage	电流 (A) Current	频率(Hz) Frequency	转速(RPM) Speed	额定功率(W) Power	毛净重 (kg) G.W/N.W
QLS3-550	AC 220V±20%	0-3.5	50/60	0-4200	550	3/2.5

直驱一体机

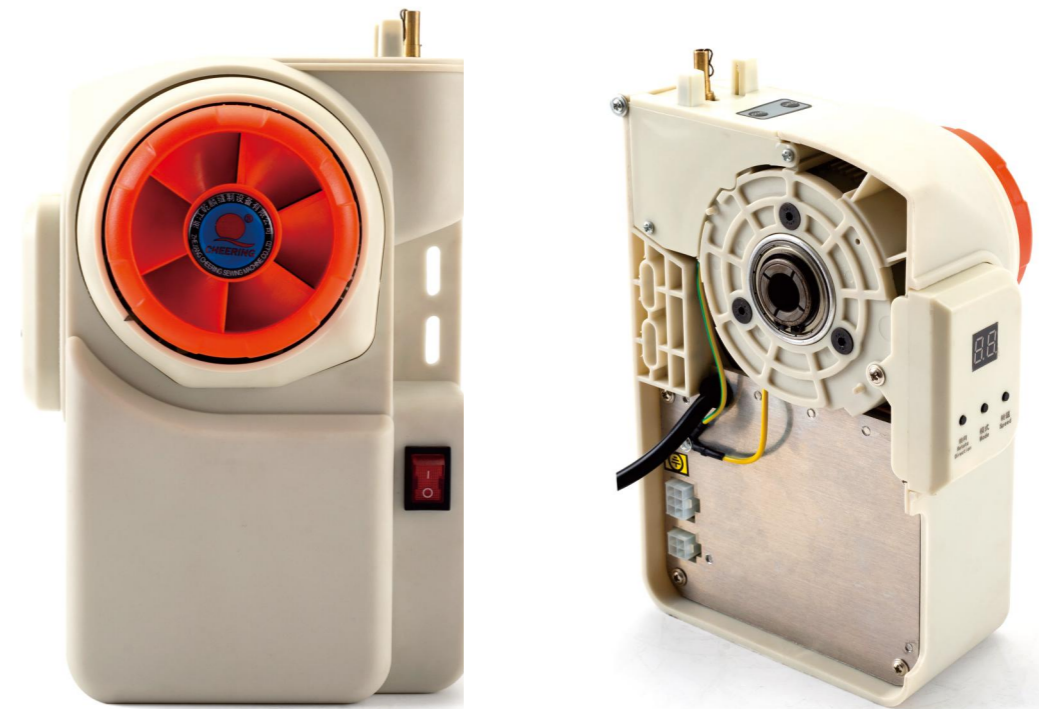
INTEGRATED DIRECT DRIVE MOTOR

定位精度高 / 光电式绕线器 / 胀套主轴连接, 安装方便, 快速省时

Highly accurate positioning / Photoelectric bobbin winder / Expansion main shaft connection, easy to install, fast and time-saving

适用于各类平车(带刀)、平双针、同步车、高头车等机型。

Suitable for all types of flat (with blade), flat double-pin, synchronous, high posted and other model of sewing machines.



发明专利产品·自主研发产品

▶ 外观设计专利号: ZL 2011 3 0331786.2

▶ 外观设计专利号: ZL 2019 3 046 2580.X

▶ 实用新型专利号: ZL 2018 2 0477773.2

直驱缝纫机电机

DIRECT DRIVE SEWING MACHINE MOTOR

本系列产品具有快速定位、制动、人机和谐统一

Quick Positioning,braking,human and machine harmony and unity



适配包缝机988
Suitable for overlock sewing machine 988



适配包缝机700
Suitable for overlock sewing machine 700



适配包缝机800
Suitable for overlock sewing machine 800



适配包缝机737/747/757
Suitable for overlock sewing machine 737/747/757



适配重机款包缝机6700
Suitable for overlock machine JUKI model 6700



直驱包缝机747

DIRECT DRIVE OVERLOCK SEWING MACHINE 747

自动定针位，定位精度±1度

Automatic needle position and accuracy±1°

747 超高速包缝机系列产品，应用于针织服装、内衣、鞋、T恤衫、丝绸、化纤的接头包缝，包边等多种缝纫性能。

747 super high-speed over lock sewing machine , it's applied to knitted clothing, underwear, shoes, T-shirts, silk, chemical fiber joint sewing, edge wrapping and other sewing properties.



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|-----------------------------|----------------------------|
| ▶ 外观设计专利号: 2012 3 0295435.5 | ▶ 外观设计专利号: 2018 30135281.0 |
| ▶ 外观设计专利号: 2013 3 0313857.5 | ▶ 实用新型专利号: 2013 20415773.7 |
| ▶ 外观设计专利号: 2012 3 0496673.2 | ▶ 实用新型专利号: 2018 20477773.2 |

发明专利产品·自主研发产品

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| ▶ 实用新型专利号: 2012 2 0087413.4 | ▶ 外观设计专利号: 2015 3 0157331.1 |
| ▶ 实用新型专利号: 2012 2 0004450.4 | ▶ 外观设计专利号: 2017 3 0225217.7 |
| ▶ 实用新型专利号: 2017 2 0645868.6 | ▶ 外观设计专利号: 2018 3 0661371.3 |

家用小电机

HOUSEHOLD SEWING MACHINE MINI MOTOR



本系列电机为单相串励电机，性能优良、质量可靠、使用方便，可作缝纫机、包缝机、速印机、微型机械和实验机械的动力。

This is series motor, which has the advantages of good functions, reliable quality, convenient usage, and can be motivation of the sewing machines, overlock sewing machines, mini type machines and experiment machines.



Plastic motor



Overlock machine motor



Double-insulated motor



Household machine motor

脚控器系列

FOOT CONTROLLER SERIES



SHFK-1



SHFK-2



SHFK-3



SHFK-4



HFK-1



HFK-2



HFK-3



HFK-4

参数表/Parameters

机型 Model	输入功率 (W) Input	电压(V) Voltage	电流 (A) Current	频率(Hz) Frequency	转速(RPM) Speed
63#/67#	100W	110	1	50/60	7500
		220	0.5		6000
63#/67#	120W	110	1	50/60	7000
		220	0.5		6500
63#/67#	150W	110	1.5	50/60	8000
		220	0.75		7500
63#/69#/71#	180W	110	1.6	50/60	10500
		220	0.9		10000
71#	250W	110	2.3	50/60	10500
		220	1.2		10000

永磁家缝电机

PERMANENT MAGNET HOUSEHOLD SEWING MACHINE MOTOR

电机采用永磁结构设计，电子无级调速控制，能效比高达72%，扭矩为串激电机的3倍，可适用于功率为80-300W的机型。

The motor adopts permanent magnetic structure design, the electronic stepless speed regulation control, the energy efficiency is up to 72%, and the torque is 3times of the series motor, which can be applied to the machine with the power of 80-300W.



发明专利产品·自主研发产品

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| ▶ 实用新型专利号: 2012 2 0004450.4 | ▶ 外观设计专利号: 2018 3 0661371.3 |
| ▶ 实用新型专利号: 2012 2 0087413.4 | ▶ 外观设计专利号: 2015 3 0157331.1 |
| ▶ 外观设计专利号: 2017 2 0645868.6 | ▶ 外观设计专利号: 2017 3 0225217.7 |

参数表/Parameters

机型 Model	输入功率 (W) Input	电压(V) Voltage	电流 (A) Current	频率(Hz) Frequency	转速(RPM) Speed
Permanent Magnet type	300W	110	3	50/60	12500
		220	1.5		12500

直驱角磨机

BRUSHLESS ANGLE GRINDER



直驱角磨机

型号:	QL-1001
电池:	36V/2.5Ah
额定功率:	800W
空载转速:	8500r/min
砂轮片直径:	φ100mm/φ115mm
最大孔径:	φ16mm/φ22mm
主轴螺纹:	M10/M14
最大扭矩:	2.6N/m
净重:	1.8KG

BRUSHLESS ANGLE GRINDER

Model:	QL-1001
Battery Capacity:	36V/2.5Ah
Rated Power:	800W
No-load Speed:	8500r/min
Dia.of wheel:	φ100mm/φ115mm
Maximum Aperture:	φ16mm/φ22mm
Mainshaft screw-thread:	M10/M14
Max Torque:	2.6N/m
Net Weight:	1.8KG

手提式封包机

PORTABLE BAG CLOSER MACHINE

得心应手 瞬时聚力

适用于家用、农业、快递等编织袋封口

Suitable for household, agricultural, express delivery and other woven bag sealing.



GK26-1M



GK26-1A

小型封包机

MINI BAG CLOSER MACHINE

更轻巧，更快速，更高效，自动断线

Lighter, faster, more efficient, automatic disconnection

适用于家用、农业、快递等编织袋封口

Suitable for household, agricultural, express delivery and other woven bag sealing.



GK9-390

电源线插头

CABLE PLUG

▶ 中国认证/China Certification



▶ 欧洲认证/Europe Certification



▶ 意大利认证/Italy Certification



▶ 瑞士认证/Switzerland Certification



▶ 北美认证/America Certification



▶ 英国认证/England Certification



电源线插头

CABLE PLUG

▶ 日本认证/Japan Certification



▶ OTHERS

